

Fast 2K Primer CP 8600

CP 8600 is a 2-component high solid primer based on acrylic copolymer resin technology specially designed for high performance automotive refinishing. Its fast-dry properties allows for sanding after 1 hour while 30% air dry.

PROPERTIES

- User friendly, fast drying and very easy application.
- Very good filling and hiding.
- Can be used for panel and spot repair.
- Suitable for all type of topcoats.
- Excellent in wet and dry sanding.

SUBSTRATES

- Bare metal, steel, galvanised steel.
- Sanded polyester putty or bodyfiller.
- Original finishes and cured repaired finishes.
- Plastic treated with adhesion promoter.

PRODUCTS

CP 8600 Corium Fast 2K Primer

CP 8601 Corium Fast 2K Activator

CS 6000 Corium 2K Fast Thinner

CS 6600 Corium 2K Standard Thinner

CS 6900 Corium 2k Slow Thinner

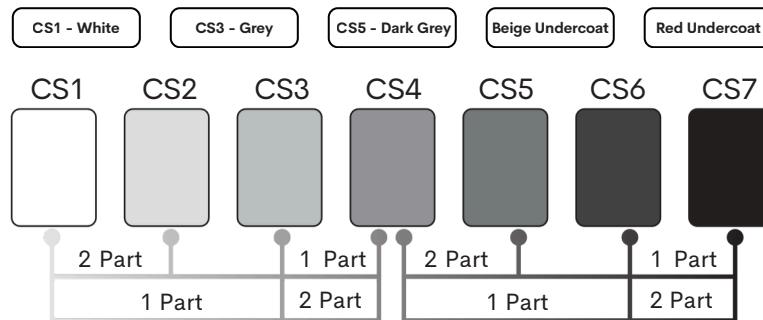


CP 8600 TECHNICAL DATA SHEET

COLOR SHADE

CP 8600 offers various colour shades for the most economical finishes. With the correct use of colour shades, 20% to 30% in cost savings can be achieved due to the minimal number of coats needed. The right colour shade also helps in better topcoat coverage while minimising basecoat thickness.

- CP 8600 CS 1 - White
- CP 8600 CS 4 - Grey
- CP 8600 CS 7 - Black



PRODUCT PREPARATION

		FAST	STANDARD	SLOW
MIXING RATIO	CP 8600	4	4	4
	CP 8601	1	1	1
	CS 6000	1-2	-	-
	CS 6600	-	1-2	-
	CS 6900	-	-	1-2

		POT OF LIFE AT 30°C
2 HRS	CP 8600	2 HRS
	CP 8601	2 HRS

		SPRAY VISCOSITY @30°C
	DIN 4: 16-18s	SPRAY VISCOSITY @30°C
	FORD 4: 16-18s	
	AFNOR 4: 18-20s	

		FLASH TIME
	10 mins between COATS	FLASH TIME
	10 mins before BAKE	

		DRYING TO SAND
	1HR@30°C	DRYING TO SAND
	Oven Bake 30mins@60°C	

		SPRAY EQUIPMENT
	FEED	SPRAY EQUIPMENT
	Gravity	
	Suction	
	HVLP	

		SPRAY PRESSURE
	Gravity feed	SPRAY PRESSURE
	Suction feed	
	HVLP	
	Pressure feed	

		AMOUNT OF COATS
	1-2	AMOUNT OF COATS

		DRY FILM THICKNESS
	80-90 µm	DRY FILM THICKNESS

SAEFTY INSTRUCTIONS

1. Keep container tightly closed in a well ventilated place. Keep away from sources of ignition - No Smoking.
2. Do not breathe vapour, avoid contact with skin and eyes.
3. During spraying, wear suitable air-fed respiratory equipment.